#### PRODUCT

#### **ULTRA-TEK 80 AL**

## ALUMINUM RESISTANT, LOW CEMENT CASTABLE OR SHOTCRETE

# REFRACTORIES TECHNICAL DATA

#### **PHYSICAL PROPERTIES**

Maximum Service Temperature	2900°F
Lbs. Required Dry Mix per Cu. Ft.	172 lbs.
% Water by Weight Required for Self Flow (approx.)	6.0%
Bulk Density After Drying	175 pcf

#### Modulus of Rupture

After Drying	2,000 – 2,600 psi
At 1500°F	2,800 - 3,500 psi

### Cold Crushing Strength

After 1500°F	40 000 47 000
ATTOR 1500°F	12,000 – 17,000 psi
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#### Permanent Linear Change

After 1500°F	0.0 to -0.3%
After 2550°F	0.0 to +0.6%

#### **CHEMICAL ANALYSIS**

Silica	[SiO <sub>2</sub> ]	13.3%
Alumina	$[Al_2O_3]$	79.3%
Iron Oxide	$[Fe_2O_3]$	1.0%
Lime	[CaO]	1.9%
Titania	[TiO <sub>2</sub> ]	1.5%
Other		3.0%

NOTE: All data subject to reasonable deviation and should not be used for specification purposes.

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