PRODUCT

ULTRA-TEK 60 NC NO CEMENT, SELF FLOWING CASTABLE and PUMP MIX

REFRACTORIES TECHNICAL DATA

PHYSICAL DATA	Vibration Cast	Self-Leveling
Maximum Service Temperature	3100°F	3100°F
Water by Weight Required for Casting	5.2%	6.0%
Bulk Density		
After Drying at 250°F	158 pcf	155 pcf
Modulus of Rupture		
After Drying at 250°F	1100 psi	900 psi
HMOR At 1500°F	1700 psi	1200 psi
HMOR At 2550°F	1800 psi	1500 psi
HMOR At 2700°F	600 psi	500 psi
Cold Crushing Strength		
After Heating to 1500°F	5000 psi	3700 psi
Permanent Linear Change		
After Heating to 1500°F	<-0.1%	<-0.1%
After Heating to 2550°F	+0.4%	+0.4%
After Heating to 2700°F	+0.3%	+0.3%
CHEMICAL ANALYSIS		

Silica	[SiO ₂]	37.6%
Alumina	$[Al_2O_3]$	59.4%
Iron Oxide	$[Fe_2O_3]$	1.2%
Lime	[CaO]	0.1%
Titania	[TiO ₂]	1.6%
Other		0.1%

NOTE: All data are based on averages and subject to reasonable deviation and should not be used for specification purposes.

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